36

SEARCH REQUEST FORM

	Requestor's Name:	Christina 8/97	Annick Phone: 3	Serial Number: _ 08-6398	08/634, z Art Unit:	255	
	that may have a spec	ial meaning. Give exan	opic. Describe specifica nples or relevant citation a copy of the broadest a	is, authors keywords	s, etc., if known. For s	rched. Define any ter sequences, please att	ms ach
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WHAT IS CLAIMED IS:

- 1. A liquid jet recording head comprising a constituting member formed from a cured product of a resin composition comprising:
- 5 (1) a curable epoxy compound,
 - (2) a compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety, and
 - (3) a curing agent.

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2. The liquid jet recording head according to claim 1, wherein the curing agent is a cationic polymerization initiator, and the resin composition is cured by cationic polymerization.

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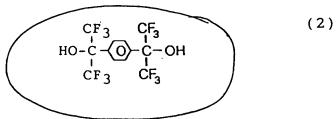
25

- 3. The liquid jet recording head according to claim 1, wherein the compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety is contained in the resin composition at a content ranging from 1% to 50% by weight.
- 4. The liquid jet recording head according to claim 1, wherein the compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety contains fluorine at content ranging from 20% to 80% by weight.

- 5. The liquid jet recording head according to claim 1, wherein the functional group reactive to the curable epoxy compound is a hydroxyl group.
- 6. The liquid jet recording head according to claim 5, wherein the compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety is represented by General Formula (1):

(HO-CH₂-(CF₂)_n-CH₂-OH) (1) where n is an integer of from 1 to 20.

7. The liquid jet recording head according to claim 5, wherein the compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety is represented by General Formula (2):



8. The liquid jet recording head according to claim 1, wherein the curable epoxy compound is selected from aromatic epoxy compounds.

9. The liquid jet recording head according

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to claim 1, wherein the curable epoxy compound is selected from alicyclic epoxy compounds.

- 10. The liquid jet recording head according to claim 1, wherein the curable epoxy compound is selected from epoxy compounds having an oxycyclohexane skeleton in the molecular structure thereof.
- 11. A process for producing a liquid jet
 10 recording head, comprising the steps of:
 - (I) forming an ink flow path pattern from a soluble resin on an ink discharge pressure-generating element on a base plate,
 - (II) forming a coating resin layer on the soluble resin layer, and
 - (III) removing the soluble resin layer by elution, wherein the coating resin layer is formed from a cured product of a resin composition comprising:
 - (1) a curable epoxy compound,
- (2) a compound having a functional group reactive to the curable epoxy compound and a fluorocarbon moiety, and
 - (3) a curing agent.

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25 12. The process for producing a liquid jet recording head according to claim 11, wherein the process further comprises a step of forming an

discharge opening through the coating resin layer.

13. The process for producing a liquid jet recording head according to claim 12, wherein the coating resin layer is formed from a photosensitive resin, and the discharge opening is formed by photolithography.

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- 14. The process for producing a liquid jet
 10 recording head according to claim 12, wherein the
 discharge opening is formed by oxygen plasma etching.
- 15. The process for producing a liquid jet recording head according to claim 12, wherein the discharge opening is formed by excimer laser irradiation.

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=> display history full 11-

L1

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(FILE 'HOME' ENTERED AT 13:00:19 ON 10 JUL 1997)

FILE 'LREGISTRY' ENTERED AT 13:00:31 ON 10 JUL 1997

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STR

FILE 'REGISTRY' ENTERED AT 13:07:35 ON 10 JUL 1997

1 SEA SSS SAM L1 OR L2

SCR 1701 AND 1969

11 SEA SSS SAM (L1 OR L2) AND L4

421 SEA SSS FUL (L1 OR L2) AND L4

FILE 'LREGISTRY' ENTERED AT 13:16:35 ON 10 JUL 1997
L7 STR

SAV ANN255/A L6

FILE 'HCA' ENTERED AT 13:22:17 ON 10 JUL 1997 L11 28 SEA L9 326 SEA L6 L12 172482 SEA EPOXY OR EPOXIES OR EPOXID? L13 9739 SEA INKJET? OR (INK? OR RECORD? OR HEAD? OR PRINT?) (3A) JE L14 T? OR JETPRINT? OR JETHEAD? OR THINKJET? OR RECORD? (2A) HE AD? L15 43 SEA L12 AND L13 3 SEA L15 AND L14 L16 1 SEA L11 AND L14 L17

3 SEA L16 OR L17 27 SEA L11 NOT L18 L20 22 SEA L15 NOT (L18 OR L19)

Etitles and selected abstracts

FILE 'LREGISTRY' ENTERED AT 13:27:14 ON 10 JUL 1997 L21 STR

ERED AT 13:29:03 ON 10 JUL 1997

L22 SCR 2043

L23

2 4

18 SEA SSS SAM L21 AND L7 AND L22

SAV L24 ANN255B/A

L25 164 SEA L24

L26 1 SEA L25 AND L14

L27 3 SEA L26 OR L18

FILE 'REGISTRY' ENTERED AT 13:39:07 ON 10 JUL 1997

FILE 'REGISTRY' ENTERED AT 13:39:28 ON 10 JUL 1997

FILE HOME

FILE LREGISTRY LREGISTRY IS A STATIC LEARNING FILE

FILE REGISTRY

STRUCTURE FILE UPDATES: 07 JULY 97 HIGHEST RN 190894-37-2 DICTIONARY FILE UPDATES: 08 JULY 97 HIGHEST RN 190894-37-2

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FILE HCA

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FILE COVERS 1967 - 8 Jul 1997 (970708/ED) VOL 127 ISS 2

This file contains CAS Registry Numbers for easy and accurate substance identification.

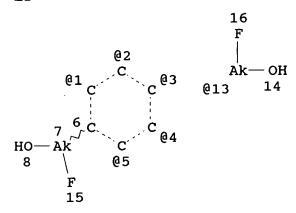
L1 STR

 $HO-G2 \sim G1 \sim G2 - OH$ 1 2 3 4 5

REP G1=(1-20) CF2 REP G2=(1-10) CH2 **ENODE ATTRIBUTES:** DEFAULT MLEVEL IS ATOM DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES: RING(S) ARE ISOLATED OR EMBEDDED NUMBER OF NODES IS

STEREO ATTRIBUTES: NONE STR L2



VPA 13-1/2/3/4/5 U NODE ATTRIBUTES: DEFAULT MLEVEL IS ATOM DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE

SCR 1701 AND 1969 L4

421 SEA FILE=REGISTRY SSS FUL (L1 OR L2) AND L4 L6

100.0% PROCESSED 28064 ITERATIONS (14 INCOMPLETE) 421 ANSWERS SEARCH TIME: 00.00.53



$$HO - G2 \sim G1 \sim G2 - OH$$

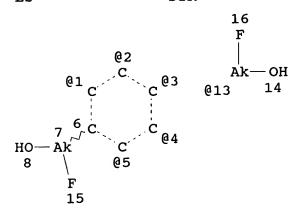
1 2 3 4 5

REP G1=(1-20) CF2
REP G2=(1-10) CH2
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DEFAULT MLEVEL IS ATOM
DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED NUMBER OF NODES IS 5

STEREO ATTRIBUTES: NONE L2 STR



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NODE ATTRIBUTES:
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DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

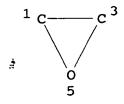
NUMBER OF NODES IS 12

STEREO ATTRIBUTES: NONE

L4 SCR 1701 AND 1969

L6 421 SEA FILE=REGISTRY SSS FUL (L1 OR L2) AND L4

L7 STR



NODE ATTRIBUTES:

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 3

STEREO ATTRIBUTES: NONE

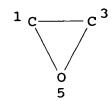
L9 64 SEA FILE=REGISTRY SUB=L6 SSS FUL L7

100.0% PROCESSED 67 ITERATIONS

SEARCH TIME: 00.00.05

64 ANSWERS





NODE ATTRIBUTES:

DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 3

STEREO ATTRIBUTES: NONE

L21 STR

HO— C C— F 1 2 5 6

NODE ATTRIBUTES:

NSPEC IS RC AT 2 NSPEC IS RC AT 5 DEFAULT MLEVEL IS ATOM

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RING(S) ARE ISOLATED OR EMBEDDED

NUMBER OF NODES IS 4

STEREO ATTRIBUTES: NONE

L22 SCR 2043 L24 356 SEA FILE=

356 SEA FILE=REGISTRY SSS FUL L21 AND L7 AND L22

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356 ANSWERS

SEARCH TIME: 00.00.11

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FILE COVERS 1967 - 8 Jul 1997 (970708/ED) VOL 127 ISS 2

This file contains CAS Registry Numbers for easy and accurate substance identification.

HCA COPYRIGHT 1997 ACS

126:187155 Thermally polymerizable compositions, ink-

jet printing heads and apparatus

therefrom, and manufacture of ink-jet

printing heads. Ookuma, Norio; Toshima, Hiroaki;
 Myagawa, Masashi (Canon Kk, Japan). Jpn. Kokai Tokkyo Koho JP
 09003170 A2 970107 Heisei, 12 pp. (Japanese). CODEN: JKXXAF.

APPLICATION: JP 95-154924 950621. Title compns. giving cured products with high crosslinking d., AB comprise (A) cationically polymerizable resins, (B) arom. onium salts of BF4-, AsF6-, PF6-, and CF3SO3-, and (C) Cu (II) trifluoromethanesulfonate (I). A manuf. process of the heat-resistant printing heads comprises (1) forming ink flowing paths made of solvent-sol. resins on substrates having ink -jet energy-generating elements, (2) covering the ink flowing paths with the above compn. layers, (3) forming patterns of ink-inject ports with O plasma-resistant materials on the covering layers, (4) forming ink-inject ports by dry-etching the covering layers with O plasma using the patterns as masks, and (5) removal of the solvent-sol. resin layers with appropriate solvents. Thus, EHPE 3150 was crosslinked at 100.degree. for 30 min and further at 150.degree. for 1 h in the presence of 0.5 part tert-Bu-p-C6H4I+-p-C6H4-tert-Bu PF6- and 0.5 part I to give a resin with glass transition temp. >250.degree..

IT 187346-51-6P

(epoxy resins crosslinked by arom onium salts and

```
copper trifluoromethanesulfonate for ink-jet
      printing heads with good heat resistance and
        adhesion)
     187346-51-6 HCA
RN
     1,5-Pentanediol, 2,2,3,3,4,4-hexafluoro-, polymer with Epikote
CN
     180H65 (9CI) (CA INDEX NAME)
     CM
          1
     CRN
          126040-03-7
          Unspecified
     CMF
     CCI
          PMS, MAN
*** STRUCTURE DIAGRAM IS NOT AVAILABLE ***
     CM
     CRN
          376-90-9
          C5 H6 F6 O2
     CMF
HO-CH_2-(CF_2)_3-CH_2-OH
     ICM C08G059-68
IC
          B41J002-05; B41J002-16; C08K005-56; C08L101-00; B05C005-00
     38-3 (Plastics Fabrication and Uses)
CC
     Section cross-reference(s): 37, 74
     arom onium copper trifluoromethanesulfonate crosslinking catalyst;
ST
    poxy resin cationic crosslinking catalyst; crosslinking
     density epoxy resin; ink jet
   printing head epoxy resin; heat
     resistance ink jet printing
     Crosslinking catalysts
IT
     Crosslinking
        (cationic; epoxy resins crosslinked by arom onium salts
        and copper trifluoromethanesulfonate for ink-
      jet printing heads with good heat
        resistance and adhesion)
IT
     Epoxy resins, uses
        (crosslinked; epoxy resins crosslinked by arom onium
        salts and copper trifluoromethanesulfonate for ink-
      jet printing heads with good heat
        resistance and adhesion)
IT
     Heat-resistant materials
     Ink-jet printers
        (epoxy resins crosslinked by arom onium salts and
        copper trifluoromethanesulfonate for ink-j t
      printing heads with good heat resistance and
        adhesion)
```

IT Fluoropolymers, uses (epoxy, crosslinked; epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for ink-jet printing heads with good heat resistance and adhesion) Epoxy resins, uses IT (fluorine-contg., crosslinked; epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for ink-jet printing heads with good heat resistance and adhesion) IT Ink-jet printers (heads; epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for ink -jet printing heads with good heat resistance and adhesion) 25086-25-3P, EHPE 3150 IT (crosslinked; epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for inkjet printing heads with good heat resistance and adhesion) 34946-82-2, Copper (II) trifluoromethanesulfonate 61358-25-6 IT 125604-89-9 (crosslinking catalysts; epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for ink-jet printing heads with good heat resistance and adhesion) IT 187346-51-6P (epoxy resins crosslinked by arom onium salts and copper trifluoromethanesulfonate for ink-jet printing heads with good heat resistance and adhesion) L18 ANSWER 2 OF 3 HCA COPYRIGHT 1997 ACS 126:132219 Fluorine-containing epoxy resin composition highly soluble in solvents for adhesives and photocurable soil-repellent hard coatings with good adhesion for ink-jet Imamura, Isao (Canon K. K., Japan; Imamura, Isao). PCT Int. Appl. WO 9641835 A1 961227, 57 pp. DESIGNATED STATES: W: US; RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, (Japanese). CODEN: PIXXD2. APPLICATION: WO 96-JP1606 PT, SE. PRIORITY: JP 95-146269 950613; JP 96-140192 960603. 960613. The title compn. comprises 5-80% a polyfunctional epoxy AB resin having .gtoreq.2 epoxy groups and being free from F or Si, 5-40% an epoxy compd. having a perfluoro group at its terminal, and 5-80% a compd. having .gtoreq.2 groups selected from epoxy, alc., carboxylate, amino and a mixt. thereof together with F or Si. An adhesive for bonding alumite kettle lid and wood piece comprised Epikote 828 60, MF-120 10, 1,3-bis(glycidoxypropyl)tetramethyldisiloxane 30, siloxane group-contg. amine hardener LS7430 30, and A-187 silane coupler 3

parts.

IT 186294-11-1P 186294-15-5P 186294-17-7P 186294-26-8P 186294-29-1P 186294-32-6P

(fluorine-contg. epoxy resin compn. highly sol. in solvents for adhesives and photocurable soil-repellent hard coatings with good adhesion for ink-jet

heads)

RN 186294-11-1 HCA

7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7oxabicyclo[4.1.0]hept-3-ylmethyl ester, polymer with
.alpha.,.alpha.',.alpha.'-tetrakis(trifluoromethyl)-1,4benzenedimethanol and [[(3,3,4,4,5,5,6,6,7,7,8,8,8tridecafluorooctyl)oxy]methyl]oxirane (9CI) (CA INDEX NAME)

CM 1

CRN 122193-68-4 CMF C11 H9 F13 O2

CM 2

CRN 2386-87-0 CMF C14 H20 O4

CM 3

CRN 1992-15-0 CMF C12 H6 F12 O2

RN 186294-15-5 HCA
CN 1,4-Benzenedimethanol, .alpha.,.alpha.,.alpha.',.alpha.'tetrakis(trifluoromethyl)-, polymer with 3-oxiranyl-7oxabicyclo[4.1.0]heptane, [[(3,3,4,4,5,5,6,6,7,7,8,8,8tridecafluorooctyl)oxy]methyl]oxirane and 2,2'-[[2,2,2-trifluoro-1(trifluoromethyl)ethylidene]bis(4,1-phenyleneoxymethylene)]bis[oxira
ne] (9CI) (CA INDEX NAME)

CM 1

CRN 122193-68-4 CMF C11 H9 F13 O2

CM 2

CRN 2994-63-0 CMF C21 H18 F6 O4

CM 3

CRN 1992-15-0 CMF C12 H6 F12 O2

CRN 106-87-6 CMF C8 H12 O2

RN 186294-17-7 HCA
CN 1-Octanesulfonamide, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8heptadecafluoro-N-(oxiranylmethyl)-N-propyl-, polymer with
3-oxiranyl-7-oxabicyclo[4.1.0]heptane, .alpha.,.alpha.,.alpha.',.alp
ha.'-tetrakis(trifluoromethyl)-1,4-benzenedimethanol and
1,1,3,3-tetramethyl-1,3-bis[3-(oxiranylmethoxy)propyl]disiloxane
(9CI) (CA INDEX NAME)

CM 1

CRN 77620-64-5 CMF C14 H12 F17 N O3 S

$$\begin{array}{c|c}
O & O = S - (CF_2)_7 - CF_3 \\
 & | \\
 & | \\
 & CH_2 - N - Pr - n
\end{array}$$

CM 2

CRN 1992-15-0 CMF C12 H6 F12 O2

CM 3

CRN 126-80-7 CMF C16 H34 O5 Si2

CM 4

CRN 106-87-6 CMF C8 H12 O2

RN 186294-26-8 HCA

CN 1,4-Benzenedimethanol, .alpha.,.alpha.',.alpha.', .alpha.'tetrakis(trifluoromethyl)-, polymer with
[[(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)oxy]methyl]oxirane
and 2,2'-[[2,2,2-trifluoro-1-(trifluoromethyl)ethylidene]bis(4,1phenyleneoxymethylene)]bis[oxirane] (9CI) (CA INDEX NAME)

CM 1

CRN 122193-68-4 CMF C11 H9 F13 O2

CM 2

CRN 2994-63-0 CMF C21 H18 F6 O4

CM 3

CRN 1992-15-0 CMF C12 H6 F12 O2

RN 186294-29-1 HCA

2-Propenoic acid, 3,3,4,4,5,5,6,6,7,7,8,8,9,9,10,10,10heptadecafluorodecyl ester, polymer with 3-oxiranyl-7oxabicyclo[4.1.0]heptane, .alpha.,.alpha.',.alpha.'tetrakis(trifluoromethyl)-1,4-benzenedimethanol,
[[(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)oxy]methyl]oxirane
and 2,2'-[[2,2,2-trifluoro-1-(trifluoromethyl)ethylidene]bis(4,1phenyleneoxymethylene)]bis[oxirane] (9CI) (CA INDEX NAME)

CRN 122193-68-4 CMF C11 H9 F13 O2

$$_{\text{CH}_2-\text{O}-\text{CH}_2-\text{CH}_2-\text{(CF}_2)}^{\text{O}}_{5^-\text{CF}_3}$$

CM 2

CRN 27905-45-9 CMF C13 H7 F17 O2

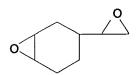
CM 3

CRN 2994-63-0 CMF C21 H18 F6 O4

CM 4

CRN 1992-15-0 CMF C12 H6 F12 O2

CRN 106-87-6 CMF C8 H12 O2



RN 186294-32-6 HCA
CN 1,4-Benzenedimethanol, .alpha.,.alpha.,.alpha.',.alpha.'tetrakis(trifluoromethyl)-, polymer with 1,1,2,2,3,3,4,4,5,5,6,6dodecafluoro-1,6-hexanediol, 3-oxiranyl-7-oxabicyclo[4.1.0]heptane,
[[(3,3,4,4,5,5,6,6,7,7,8,8,8-tridecafluorooctyl)oxy]methyl]oxirane
and 2,2'-[[2,2,2-trifluoro-1-(trifluoromethyl)ethylidene]bis(4,1phenyleneoxymethylene)]bis[oxirane] (9CI) (CA INDEX NAME)

CM 1

CRN 122193-68-4 CMF C11 H9 F13 O2

CM 2

CRN 75609-51-7 CMF C6 H2 F12 O2

$$^{\rm HO^-}$$
 (CF₂)₆ $^{\rm -}$ OH

CRN 2994-63-0 CMF C21 H18 F6 O4

CM 4

CRN 1992-15-0 CMF C12 H6 F12 O2

CM 5

CRN 106-87-6 CMF C8 H12 O2

```
IC
     ICM C08L063-00
     ICS C08G059-20; C08G059-40; C09D163-00; C09J163-00; B41J002-05
     37-6 (Plastics Manufacture and Processing)
CC
     Section cross-reference(s): 74
     epoxy compn fluorine contg adhesive; ink
ST
   j t head epoxy resin; coating fluorine
     contg epoxy resin
     Adhesives
IT
     Printing apparatus
     Ships
        (fluorine-contg. epoxy resin compn. highly sol. in
        solvents for adhesives and photocurable soil-repellent hard
        coatings with good adhesion for ink-jet
      heads)
     Epoxy resins, uses
IT
        (fluorine-contg. epoxy resin compn. highly sol. in
        solvents for adhesives and photocurable soil-repellent hard
        coatings with good adhesion for ink-jet
      heads)
     Coatings
\mathbf{T}\mathbf{T}
        (for ships; fluorine-contg. epoxy resin compn. highly
        sol. in solvents for adhesives and photocurable soil-repellent
        hard coatings with good adhesion for ink-jet
      heads)
                   186294-09-7P 186294-11-1P
                                                186294-13-3P
\mathbf{IT}
     30603-97-5P
   186294-15-5P 186294-17-7P
                             186294-20-2P
                                                 186294-27-9P
     186294-22-4P
                    186294-24-6P 186294-26-8P
     186294-28-0P 186294-29-1P 186294-30-4P
   186294-32-6P
        (fluorine-contg. epoxy resin compn. highly sol. in
        solvents for adhesives and photocurable soil-repellent hard
        coatings with good adhesion for ink-jet
      heads)
L18 ANSWER 3 OF 3 HCA COPYRIGHT 1997 ACS
126:119452 Ink-jet recording head
     with multiple ink-jet orifices. Ookuma, Norio;
     Myagawa, Masashi; Toshima, Hiroaki (Canon Kk, Japan). Jpn. Kokai
     Tokkyo Koho JP 08290572 A2 961105 Heisei, 10 pp.
                                                        (Japanese).
     CODEN: JKXXAF. APPLICATION: JP 95-96737 950421.
     The recording head is formed with a resin which
AB
     is cured from a compn. contg. a curable epoxy compd., a
     fluorocarbon-having compd., and a crosslinking agent.
     crosslinking agent may be a cationic polymn. initiator, the
     fluorocarbon-having compd. has a formula HO-CH2-(CF2)n-CH2-OH (n =
     1-20), and the epoxy compd. may be an aliph. ring or an
     arom. one contg. oxycyclohexane skeleton.
IT 376-90-9 1992-15-0
        (F-contg. compd. contained in curable compn. for ink-
      jet recording head)
     376-90-9 HCA
RN
```

CN 1,5-Pentanediol, 2,2,3,3,4,4-hexafluoro- (6CI, 7CI, 8CI, 9CI) (CA INDEX NAME)

 $HO-CH_2-(CF_2)_3-CH_2-OH$

RN 1992-15-0 HCA

CN 1,4-Benzenedimethanol, .alpha.,.alpha.,.alpha.',.alpha.'-tetrakis(trifluoromethyl)- (9CI) (CA INDEX NAME)

IC ICM B41J002-05

ICS B41J002-16; C08G059-40; C08G059-68

CC 47-6 (Apparatus and Plant Equipment)

ST ink jet recording head cured

resin; epoxy compd cured resin recording

head; fluorocarbon having compd cured resin; cationic

crosslinking agent cured resin

IT Ink-jet printers

(heads; formed with a resin cured from compn. contg. curable epoxy compd., fluorocarbon-having compd., and

crosslinking agent)

IT 307-30-2 **376-90-9 1992-15-0** 2093-04-1

(F-contg. compd. contained in curable compn. for ink-jet recording head)

=> d

- L19 ANSWER 1 OF 27 HCA COPYRIGHT 1997 ACS
- TI Polymers for optical-communication device fabrication. Optical adhesives and polyimide waveguides
- L19 ANSWER 2 OF 27 HCA COPYRIGHT 1997 ACS
- TI New Families of Photocurable Oligomeric Fluoromonomers for Use in Dental Composites
- L19 ANSWER 3 OF 27 HCA COPYRIGHT 1997 ACS
- TI Detection of organic solvent vapors via acoustic surface wave sensors applying chemometric methods

- L19 ANSWER 4 OF 27 HCA COPYRIGHT 1997 ACS
- TI Chemiluminescent Chemical Sensors for Oxygen and Nitrogen Dioxide
- L19 ANSWER 5 OF 27 HCA COPYRIGHT 1997 ACS
- TI Synthesis and properties of fluorine-containing epoxy(meth)acrylate resins
- L19 ANSWER 6 OF 27 HCA COPYRIGHT 1997 ACS
- TI Studies on new nonshrinking, thermally stable Araldite-type photopolymers with pendent aryl acryloyl groups. 5. Partially fluorinated photopolymers
- L19 ANSWER 7 OF 27 HCA COPYRIGHT 1997 ACS
- TI Plastic ferrules for rapid adhesion of optical fiber wires
- L19 ANSWER 8 OF 27 HCA COPYRIGHT 1997 ACS
- TI Polyester resin compositions for powdered coating materials
- L19 ANSWER 9 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluorinated surfactant monomers for polymer surface modification
- L19 ANSWER 10 OF 27 HCA COPYRIGHT 1997 ACS
- TI Magnetic coating compositions containing fluoropolyols
- L19 ANSWER 11 OF 27 HCA COPYRIGHT 1997 ACS
- TI Epoxy resins prepared from perfluoroalkylene telomers
- L19 ANSWER 12 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluorinated epoxy-fluorocarbon coating compositions
- L19 ANSWER 13 OF 27 HCA COPYRIGHT 1997 ACS
- TI Curable resin compositions
- L19 ANSWER 14 OF 27 HCA COPYRIGHT 1997 ACS
- TI Topcoat material for cement-based material
- L19 ANSWER 15 OF 27 HCA COPYRIGHT 1997 ACS
- TI Submersible antifouling paint
- L19 ANSWER 16 OF 27 HCA COPYRIGHT 1997 ACS
- TI Copper foil laminates
- L19 ANSWER 17 OF 27 HCA COPYRIGHT 1997 ACS
- TI Potentiometric microdetermination of oxiranes
- L19 ANSWER 18 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluorinated polyether network polymers
- L19 ANSWER 19 OF 27 HCA COPYRIGHT 1997 ACS
- TI Depositing a metal pattern on a surface

- L19 ANSWER 20 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluorinated polyepoxy and polyurethane coatings
- L19 ANSWER 21 OF 27 HCA COPYRIGHT 1997 ACS
- TI Cross-linked fluoropolymer coatings
- L19 ANSWER 22 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluorinated epoxy resins
- L19 ANSWER 23 OF 27 HCA COPYRIGHT 1997 ACS
- TI Curable fluorinated polyols
- L19 ANSWER 24 OF 27 HCA COPYRIGHT 1997 ACS
- TI New fluorinated epoxies and polymeric derivatives
- L19 ANSWER 25 OF 27 HCA COPYRIGHT 1997 ACS
- TI Polyfluoroepoxides and epoxy resins containing fluorine on the aromatic carbon structure, having an improved water resistance
- L19 ANSWER 26 OF 27 HCA COPYRIGHT 1997 ACS
- TI Fluoropolymers for coatings formed in situ
- L19 ANSWER 27 OF 27 HCA COPYRIGHT 1997 ACS
- TI Highly fluorinated polyurethanes
- => d 10,16,19 cbib abs hitstr hitind

HCA COPYRIGHT 1997 ACS

- 113:164250 Magnetic coating compositions containing fluoropolyols.
 Harnish, Daniel Franklin; Pickens, Donald; Brautigam, Richard John
 (Allied-Signal, Inc., USA). PCT Int. Appl. WO 9006346 A1 900614, 29
 pp. DESIGNATED STATES: W: JP, KR; RW: AT, BE, CH, DE, ES, FR, GB,
 IT, LU, NL, SE. (English). CODEN: PIXXD2. APPLICATION: WO
 89-US5094 891117. PRIORITY: US 88-277089 881128.
- AB A class of fluorinated polyols, when added to formulated dispersions used to make a magnetic particle-based coating, not only improves the dispersion of the particles in the formulation during manuf. but also improves the wear characteristics of the cured coating during use. The fluorinated polyol may be prepd. either by the reaction of a diglycidyl ether with a diol or by the reaction of 2 diols with epichlorohydrin.

IT 129846-59-9

(binders contg., for magnetic recording media)

- RN 129846-59-9 HCA
- CN 1,3-Benzenedimethanol, 5-octyl-.alpha.,.alpha.,.alpha.',.alpha.'tetrakis(trifluoromethyl)-, polymer with (chloromethyl)oxirane and
 .alpha.,.alpha.',.alpha.'-tetrakis(trifluoromethyl)-1,3benzenedimethanol (9CI) (CA INDEX NAME)

CM 1

CRN 129846-58-8 CMF C20 H22 F12 O2

$$F_3C-C$$
 CF_3

OH

OH

CCF3

OH

(CH2)7-Me

CM 2

CRN 802-93-7 CMF C12 H6 F12 O2

CM 3

CRN 106-89-8 CMF C3 H5 C1 O

IC ICM C09D005-23

ICS G11B005-702; C08G059-30

CC 77-8 (Magnetic Phenomena)

Section cross-reference(s): 42

IT 129846-59-9

(binders contg., for magnetic recording media)

L19 ANSWER 16 OF 27 HCA COPYRIGHT 1997 ACS
99:106463 Copper foil laminates. (Hitachi Cable, Ltd., Japan; Asahi
Glass Co., Ltd.). Jpn. Kokai Tokkyo Koho JP 58031742 A2 830224
Showa, 5 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 81-129138
810818.

AB Cu foil laminates for printed circuit boards with high reliability were prepd. using fluoropolymer adhesives. Thus, an adhesive soln. was prepd. from 51:17:23:9 chlorotrifluoroethylene-cyclohexyl vinyl ether-Et vinyl ether-hydroxybutyl vinyl ether copolymer [81800-92-2] 100, Cymel 325 hardener 10, p-toluenesulfonic acid 0.5, xylene 126, and BuOH 126 parts. The adhesive was coated an anodized side of a single-side anodized Cu foil (35 .mu. thickness) to 25 .mu. thickness, dried at 100.degree. for 10 min, and hot-pressed with a 1.6 mm epoxy-paper board at 170.degree. and 50 kg/cm2 for 40 min to give a laminate with excellent cohesion and heat resistance.

IT 86994-50-5

(adhesives, for copper foil laminates for printed circuit boards)

RN 86994-50-5 HCA

CN 1,8-Octanediol, 3,3,4,4,5,5,6,6-octafluoro-, polymer with (chloromethyl)oxirane (9CI) (CA INDEX NAME)

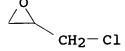
CM 1

CRN 83192-87-4 CMF C8 H10 F8 O2

 $HO-CH_2-CH_2-(CF_2)_4-CH_2-CH_2-OH$

CM 2

CRN 106-89-8 CMF C3 H5 Cl O



- IC B32B015-08
- CC 38-3 (Plastics Fabrication and Uses)
 Section cross-reference(s): 76
- IT 81800-92-2 82148-11-6 86994-50-5 (adhesives, for copper foil laminates for printed circuit boards)

L19 ANSWER 19 OF 27 HCA COPYRIGHT 1997 ACS

88:98214 Depositing a metal pattern on a surface. Baron, William James; Kenney, John Thomas (Western Electric Co., Inc., USA). Ger. Offen. DE 2709928 770915, 47 pp. (German). CODEN: GWXXBX. PRIORITY: US 76-664610 760308.

Nonconductive substrates are pattern-coated with Cu for printed AB circuits. A colloid-phobic film is applied on the areas of the substrate which are not to be coated, whereas the areas to be coated are sensitized with a colloidal sol and activated for further electroless deposition of Cu. The colloid-phobic film can be poly(tetrafluoroethylene), polyethylene, a dimethoxy polysiloxane, a polyfluoroalkyl ester, a polyfluoro epoxy resin, and/or SiO2 with chem. found hexamethyldisilizane on its surface. Thus, a colloid-phobic compn. was prepd. from 22 g screen-printing material contg. 8% Et cellulose and 92% .beta.-terpineol and 9 g SiO2 with 0.01-30% chem. bound hexamethylslizane on the surface. material was applied by screen printing to the surface of an epoxy-glass plate and dried at 70.degree. to form a specified Then, a colloidal sensitizing sol was prepd. by dissolving pattern. 10 q SnCl2 and 10 mL concd. HCl in 1 L H2O, the substrate was held in the sol for 1 min, and water-rinsed to remove the sol from the areas covered with the colloid-phobic compn. The sensitized substrate areas were activated by dipping in a 0.05% soln. of PdCl2 for 2 min and subsequently held 10 min in a bath contg. CuSO4 15, NiSO4.6H2O 3, HCHO 9, Na K tartrate 30, NaOH 8 g/L, and Na2SO3.7H2O 1 ppm for the electroless deposition of a 0.25-.mu.-thick Cu film.

IT 65684-03-9

CN

(colloid-phobic coatings contg., for printed circuit manuf.)

RN 65684-03-9 HCA

1,3-Benzenedimethanol, .alpha.,.alpha.',.alpha.'tetrakis(trifluoromethyl)-, polymer with (chloromethyl)oxirane,
1,3-diisocyanatomethylbenzene and 2,2,3,3,4,4-hexafluoro-1,5pentanediol (9CI) (CA INDEX NAME)

CM 1

CRN 26471-62-5 CMF C9 H6 N2 O2 CCI IDS

CCI IDS CDES 8:ID

CRN 802-93-7 CMF C12 H6 F12 O2

CM 3

CRN 376-90-9 CMF C5 H6 F6 O2

$${\rm HO^-\,CH_2^-}$$
 (CF₂)₃ - ${\rm CH_2^-\,OH}$

CM 4

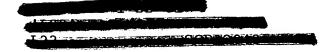
CRN 106-89-8 CMF C3 H5 Cl O

IC C23C003-02

CC 76-14 (Electric Phenomena)
Section cross-reference(s): 37

TT 7631-86-9D, hexamethyldisilazane-modified 9002-84-0 9002-88-4 9011-05-6 65595-84-8 **65684-03-9**(colloid-phobic coatings contg. for printed circuit manuf.)

(colloid-phobic coatings contg., for printed circuit manuf.)



=> d 1-22

L20 ANSWER 1 OF 22 HCA COPYRIGHT 1997 ACS

4 JL L

- TI Active energy ray-curable resin compositions, liquid crystal devices, and their manufacture
- L20 ANSWER 2 OF 22 HCA COPYRIGHT 1997 ACS
- TI Segregating coating compositions, applying these compositions to substrates, and copolymers for preparation of these compositions
- L20 ANSWER 3 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluoro(meth)acrylate esters and their coatings for heat-resistant optical fibers
- L20 ANSWER 4 OF 22 HCA COPYRIGHT 1997 ACS
- TI Thermosetting cyanate resin compositions and electronic materials therewith
- L20 ANSWER 5 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluoro polyester-containing compositions for powder coating
- L20 ANSWER 6 OF 22 HCA COPYRIGHT 1997 ACS
- TI Spirodilactones as curing agents for epoxy resins
- L20 ANSWER 7 OF 22 HCA COPYRIGHT 1997 ACS
- TI Anionic copolymerization of bislactone end-capped diols with the diglycidyl ether of bisphenol A
- L20 ANSWER 8 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorine-containing diglycidyl ethers and their manufacture
- L20 ANSWER 9 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorinated bislactone monomers for ring-opening polymerization
- L20 ANSWER 10 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorine-containing ethers as cross-linking agents and monomers
- L20 ANSWER 11 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluoro- and epoxy-containing (meth)acrylate esters
- L20 ANSWER 12 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorine-containing alicyclic and aromatic cyclic compounds, process, and adhesive composition containing the compounds
- L20 ANSWER 13 OF 22 HCA COPYRIGHT 1997 ACS
- TI Preparation of fluorine- and azido group-containing compounds
- L20 ANSWER 14 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorinated crosslinking agents for poxy resins
- L20 ANSWER 15 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluoro compound-containing primers

- L20 ANSWER 16 OF 22 HCA COPYRIGHT 1997 ACS
- TI Radiation-hardenable composition
- L20 ANSWER 17 OF 22 HCA COPYRIGHT 1997 ACS
- TI Synthesis and reactions of perfluoro dialdehydes
- L20 ANSWER 18 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorinated **epoxy** resins containing polytetrafluoroalkylene fillers
- L20 ANSWER 19 OF 22 HCA COPYRIGHT 1997 ACS
- TI Advanced fluoroepoxy for coatings systems
- L20 ANSWER 20 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluoro diglycidyl ethers
- L20 ANSWER 21 OF 22 HCA COPYRIGHT 1997 ACS
- TI Substituent effects in the reaction rates of 2arylhexafluoroisopropyl glycidyl ethers with dibutylamine
- L20 ANSWER 22 OF 22 HCA COPYRIGHT 1997 ACS
- TI Fluorocarbon polymers for use as propellent binders
- => d 22 cbib abs hitstr hitind

COPYRIGHT 1997 ACS

- 72:81004 Fluorocarbon polymers for use as propellent binders. Cottrill, Ernest L.; Green, Joseph (United States Dept. of the Navy). U.S. US 3493546 700203, 2 pp. (English). CODEN: USXXAM. APPLICATION: US 680401.
- Hexafluoropentanediol (I) reacts with perfluoroglutaryl chloride AB (II) to prep. a polymer which is then treated with HOCH2CO2H toprovide CH2CO2H end groups on the polymer chains. This polymer has a pot life of >1 hr, and cures at room temp. afterbeing mixed with curing agents, such as isocyanates, triol-isocyanatemixts., and imines. An-other polymer prepd. from I and perfluoroglutaric acid is treated with succinic anhydride to provide CH2CO2H end groups on the polymer chains. This polymer also has a pot life of >1 hr and cures at room temp. after being mixed with epoxy resins, diimines, triimines, or similar curing agents. The rubbery polymers are useful as propellant binders and are compatible with high-energy propellants, such as nitronium perchlorate. Previous fluorocarbon polymers prepd. similarly but contg. no CH2CO2H end groups have unsuitable curing properties (e.g., have a short pot life or cannot be cured) for use as propellant binders. Thus, 6 moles I was mixed with 5 moles II to prep. a polymer which was treated with HOCH2CO2H to provide CH2CO2H end groupson the polymer chains. The polymer was useful as a propellant binder.

IT 26590-73-8

(carboxymethyl-terminated, propellant binders)

RN 26590-73-8 HCA Glutaric acid, hexafluoro-, polyester with 2,2,3,3,4,4-hexafluoro-CN 1,5-pentanediol (8CI) (CA INDEX NAME) CM 1 CRN 376-90-9 **CMF** C5 H6 F6 O2 $HO-CH_2-(CF_2)_3-CH_2-OH$ 2 CM CRN 376-73-8 C5 H2 F6 O4 CMF $HO_2C^-(CF_2)_3^-CO_2H$

IC CO8G

•

NCL \$260078400

CC 50 (Propellants and Explosives)

IT 26546-05-4 **26590-73-8**

(carboxymethyl-terminated, propellant binders)

(FILE 'REGISTRY' ENTERED AT 13:39:07 ON 10 JUL 1997)

FILE 'REGISTRY' ENTERED AT 13:39:28 ON 10 JUL 1997

FILE 'HCA' ENTERED AT 13:44:07 ON 10 JUL 1997

FILE 'STNGUIDE' ENTERED AT 13:46:16 ON 10 JUL 1997

111 HCA ENTERED AT 13:49:43 ON 10 JUL 1997

L28 2655 S L13 (25A) (FLUORO? OR FLUORIN? OR PERFLUORO? OR PERFLUO

L29 6 S L28 AND L14

3 8 29 NOT 118

125:127838 R cording material for ink-j t
printer. Okajima, Tetsuya; Aizawa, Hidekuni (Teikoku
Printing Ink Mfg, Japan; Sony Corp). Jpn. Kokai Tokkyo Koho JP
08099458 A2 960416 Heisei, 8 pp. (Japanese). CODEN: JKXXAF.

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APPLICATION: JP 94-261574 940930.
     The title material comprises a substrate coated with an
AB
     ink-receiving layer formed by laminating an adhesive layer based on
     .qtoreq.1 synthetic resin selected from polyesters, cellulose,
     acrylic resins, poly(vinyl chloride), polyimides, and polyurethanes
     and an ink-receptive layer contg. a water-sol. or hydrophilic resin,
     a hydrophilic pigment, and a water-miscible solvent. The title
     material comprises a substrate coated with an ink-receiving layer
     formed by successively laminating an ink-receptive layer contg. the
     water-sol. or hydrophilic resin and hydrophilic pigment and a
     surface protective layer based on .gtoreq.1 synthetic resin selected
     from urethane resins, acrylic resins, epoxy resins, and
   fluororesins. The material shows good ink-coloring
     properties and provides high-resoln. images. Thus, a polycarbonate
     support was coated with Sericol EG-671 (polyester resin screen ink)
     and an ag. compn. contq. Gohsenol GH-20 [poly(vinyl alc.)], silica
     powder, starch, and PGM (polyhydric alc.) to give an ink-
   jet recording sheet.
IC
     ICM B41M005-00
     ICS B32B007-06; B32B007-12
     74-6 (Radiation Chemistry, Photochemistry, and Photographic and
CC
     Other Reprographic Processes)
     Section cross-reference(s): 37
    printing material ink jet
   printer; adhesive layer receptor ink jet
   recording; protective coating ink jet
   printing material
IT
     Polyesters, uses
     Polyimides, uses
     Urethane polymers, uses
        (adhesive layer; printing material for ink-
      jet printer)
     Adhesives
IT
        (polymer; printing material for ink-
      jet printer)
IT
     Printing, nonimpact
        (ink-jet, printing material for
      ink-jet printer)
                                    105521-74-2, Polyvinyl alcohol
     9002-89-5, Polyvinyl alcohol
IT
        (Gohsenol GH 20, ink-receptive layer component; printing
        material for ink-jet printer)
     179157-36-9, Sericol POS 611
IT
        (acrylic adhesive; printing material for ink-
      jet printer)
     9002-86-2, Polyvinyl chloride 9004-34-6D, Cellulose, polymers
IT
        (adhesive layer; printing material for ink-
      jet printer)
     179157-19-8, Sericol EG 671
IT
        (polyester adhesive; printing material for ink
        -jet printer)
     179157-44-9, Sericol POS Medium 179157-60-9, Sericol UV-OPT 555
IT
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(protective layer, UV-hardening; printing material for ink-j t printer)

- L30 ANSWER 2 OF 3 HCA COPYRIGHT 1997 ACS
- 114:63786 Adhesive compositions. Kroyan, S. A.; Karapetyan, A. N.;
 Beglaryan, A. A.; Naujokajtiene, D.; Epishkin, Yu. S.; Jasinavicius,
 R. (USSR). U.S.S.R. SU 1574618 A1 900630 From: Otkrytiya, Izobret.
 1990, (24), 92. (Russian). CODEN: URXXAF. APPLICATION: SU
 88-4485035 880704.
- AB An adhesive compn. contg. dian epoxy resin, dicyandiamide (I), and solvent has increased strength of bonding permalloy units of cores of Sendust magnetic heads and shortened hardening period by adding N,N-dimethyl-N'-(3-trifluoromethylphenyl)urea (II) and semicarbazone 5-nitrofurfural (III). Thus, a compn. contained dian epoxy resin 19.5-35.1, I 1.2-5.5, II 0.3-0.8, III 0.1-0.5, and solvent 58.1-78.9%.
- IC ICM C09J163-00 ICS C08G059-68
- CC 38-3 (Plastics Fabrication and Uses)
 Section cross-reference(s): 37
- ST adhesive epoxy fluorophenylurea; semicarbazone nitrofurfural epoxy resin adhesive; magnetic recording
 - h ad epoxy adhesive

IT Recording apparatus

(magnetic heads, Sendust, adhesives for, epoxy resin-based)

- L30 ANSWER 3 OF 3 HCA COPYRIGHT 1997 ACS
- 108:78541 Lubricants for magnetic **heads** in **recording**medium. Fujimura, Masayuki; Samada, Nobuyuki (Canon Electronics,
 Inc., Japan). Jpn. Kokai Tokkyo Koho JP 62240383 A2 871021 Showa, 3
 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 86-81997 860411.

AB The sliding surface of the magnetic head in a recording medium is spray-coated with a layer of fluoropolymer film or epoxy resin film.

Preferably, the sliding surface is engraved to fix the lubricating layer. The squeaky noise from the magnetic head can be significantly reduced.

- IC ICM C10M107-38
- ICI C10N040-02, C10N040-18, C10N050-08
- CC 51-8 (Fossil Fuels, Derivatives, and Related Products)
- ST lubricant magnetic **head recording** medium; fluoropolymer film lubricant magnetic head; epoxy resin lubricant magnetic head
- IT Fluoropolymers

Epoxy resins, uses and miscellaneous

(films, lubricants, for magnetic heads in

recording app.)

IT Lubricants

(fluoropolymer films, for magnetic h ads in recording media)

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TERED AT 13:49:43 ON 10 JUL 1997)

E EPOXY RESINS/CV

L31 74224 S E3

E FLUOROPOLYMERS/CV

L32 19186 S E3

L33 911 S L31 AND L32

L34 4 S L33 AND L14
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=> d 1-2 cbib abs hitind

CAPYRIGHT 1997 ACS

126:244900 Protective agents for water-based ink-printed materials and protection method. Mori, Hidemasa; Ochiai, Tetsuya (Taiho Kogyo Co Ltd, Japan). Jpn. Kokai Tokkyo Koho JP 09048180 A2 970218 Heisei, 4 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 95-221211 950808.

AB Claimed protective agents comprise materials having water-proofing properties and transparency. Claimed protection method comprises coating the agents on printed materials. The agents prevent outflow of ink-jet prints.

IC ICM B41M007-00

ICS B05D005-00; B05D007-00

CC 74-6 (Radiation Chemistry, Photochemistry, and Photographic and Other Reprographic Processes)
Section cross-reference(s): 42

ST ink jet printing protective coating

IT Coatings

Glues

Ink-jet printing

(protective agents contg. water-proofing and transparent materials for water-based ink-printed materials and protection method)

IT Alkyd resins

Polysiloxanes

Rosin

Acrylic polymers, uses

Epoxy resins, uses

Fluoropolymers, uses

Gelatins, uses

Paraffin waxes, uses

Polyurethanes, uses

(protective agents contg. water-proofing and transparent materials for water-based ink-printed materials and protection method)

L35 ANSWER 2 OF 2 HCA COPYRIGHT 1997 ACS

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124:204287 Method for fabricating an ink-j t

head having improved discharge ort formation face.

Yamamoto, Hajime; Murai, Kei chi; Ito, Fujihiro (Canon K. K.,
Japan). U.S. <u>US 5482660</u> A 960109, 23 pp. (English). CODEN:

USXXAM. APPLICATION: US 22-969354 921030. PRIORITY: JP 91-28
                                                        PRIORITY: JP 91-286655
     ·911031; JP 91-301871 91111
     The method comprises (a) for ing a ceiling plate having a discharge port surface, the ceiling it to comprising a high mol. resin and an
AΒ
     amt. of .apprx.5-60% of ceiling plate of dispersed water-repellent
     grains selected from fluoro-oligomers, fluoropolymers and
     fluorinated graphites, wherein the water-repellent grains are
     exposed on .gtoreq.1 discharge port peripheral face by irradiating
     the discharge port peripheral face with an excimer laser; (b)
     laminating the ceiling plate either during step (a) or after step
     (a) to a substrate with an ink discharge energy generating device
     arranged on a surface of the substrate to form .gtoreq.1 ink liq.
     channel communicating with an ink liq. chamber corresponding to the
     energy generating device; and (c) forming on the discharge port
     surface .gtoreq.1 discharge port communicating with .gtoreq.1 ink
     liq. channel.
     ICM B29C045-00
IC
     ICS B29C071-04
NCL
     264474000
     38-2 (Plastics Fabrication and Uses)
CC
     Section cross-reference(s): 42, 74
     fluoropolymer ink jet head;
ST
     fluorinated graphite ink jet head
     Ceramic materials and wares
IT
         (fillers; method for fabricating ink-jet
       heads having improved discharge port formation face)
IT
     Metals, uses
         (fillers; method for fabricating ink-jet
       heads having improved discharge port formation face)
IT
     Fluoropolymers
         (method for fabricating ink-jet heads
         having improved discharge port formation face)
IT
     Epoxy resins, uses
     Polysulfones, uses
     Urethane polymers, uses
         (method for fabricating ink-jet heads
         having improved discharge port formation face)
IT
     Lasers
         (excimer, method for fabricating ink-jet
       heads having improved discharge port formation face)
IT
     Molding of plastics and rubbers
         (injection, method for fabricating ink-jet
       heads having improved discharge port formation face)
     Printing apparatus
IT
         (ink-j t, method for fabricating ink
         -jet h ads having improved discharge port
         formation face)
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